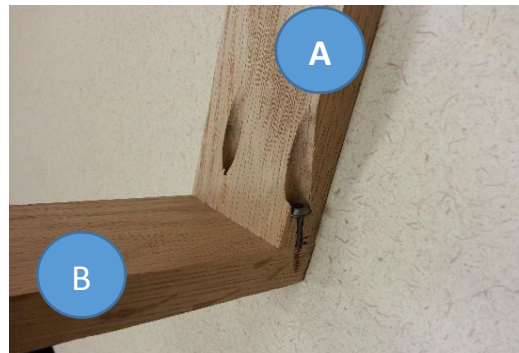


Part A Thickness

Part B Thickness

	1/2"	5/8"	3/4"	7/8"	1"	1-1/8"	1-1/4"	1-3/8"	1-1/2"
1/2"	1/2" Jig Setting 1" Screw	5/8" Jig Setting 1" Screw	3/4" Jig Setting 1" Screw	Not Recommended	Not Recommended	Not Recommended	Not Recommended	Not Recommended	Not Recommended
5/8"	1/2" Jig Setting 1" Screw	5/8" Jig Setting 1" Screw	3/4" Jig Setting 1" Screw	7/8" Jig Setting 1-1/4" Screw	1" Jig Setting 1-1/4" Screw	Not Recommended	1-1/4" Jig Setting 1-1/2" Screw	Not Recommended	Not Recommended
3/4"	1/2" Jig Setting 1" Screw	5/8" Jig Setting 1-1/4" Screw	3/4" Jig Setting 1-1/4" Screw	7/8" Jig Setting 1-1/4" Screw	1" Jig Setting 1-1/4" Screw	1-1/8" Jig Setting 1-1/4" Screw	1-1/4" Jig Setting 1-1/2" Screw	1-3/8" Jig Setting 1-1/2" Screw	Not Recommended
7/8"	1/2" Jig Setting 1" Screw	5/8" Jig Setting 1-1/4" Screw	3/4" Jig Setting 1-1/4" Screw	7/8" Jig Setting 1-1/2" Screw	1" Jig Setting 1-1/2" Screw	1-1/8" Jig Setting 1-1/4" Screw	1-1/4" Jig Setting 1-1/2" Screw	1-3/8" Jig Setting 1-1/2" Screw	1-1/2" Jig Setting 2" Screw
1"	1/2" Jig Setting 1" Screw	5/8" Jig Setting 1-1/4" Screw	3/4" Jig Setting 1-1/2" Screw	7/8" Jig Setting 1-1/2" Screw	1" Jig Setting 1-1/2" Screw	1-1/8" Jig Setting 1-1/2" Screw	1-1/4" Jig Setting 1-1/2" Screw	1-3/8" Jig Setting 1-1/2" Screw	1-1/2" Jig Setting 2" Screw
1-1/8"	1/2" Jig Setting 1" Screw	5/8" Jig Setting 1-1/4" Screw	3/4" Jig Setting 1-1/2" Screw	7/8" Jig Setting 1-1/2" Screw	1" Jig Setting 1-1/2" Screw	1-1/8" Jig Setting 1-1/2" Screw	1-1/4" Jig Setting 1-1/2" Screw	1-3/8" Jig Setting 1-1/2" Screw	1-1/2" Jig Setting 2" Screw
1-1/4"	1/2" Jig Setting 1" Screw	5/8" Jig Setting 1-1/4" Screw	3/4" Jig Setting 1-1/2" Screw	7/8" Jig Setting 1-1/2" Screw	1" Jig Setting 1-1/2" Screw	1-1/8" Jig Setting 1-1/2" Screw	1-1/4" Jig Setting 2" Screw	1-3/8" Jig Setting 2" Screw	1-1/2" Jig Setting 2" Screw
1-3/8"	1/2" Jig Setting 1" Screw	5/8" Jig Setting 1-1/4" Screw	3/4" Jig Setting 1-1/2" Screw	7/8" Jig Setting 1-1/2" Screw	1" Jig Setting 1-1/2" Screw	1-1/8" Jig Setting 1-1/2" Screw	1-1/4" Jig Setting 2" Screw	1-3/8" Jig Setting 2" Screw	1-1/2" Jig Setting 2-1/2" Screw
1-1/2"	1/2" Jig Setting 1" Screw	5/8" Jig Setting 1-1/4" Screw	3/4" Jig Setting 1-1/2" Screw	7/8" Jig Setting 1-1/2" Screw	1" Jig Setting 1-1/2" Screw	1-1/8" Jig Setting 1-1/2" Screw	1-1/4" Jig Setting 2" Screw	1-3/8" Jig Setting 2" Screw	1-1/2" Jig Setting 2-1/2" Screw

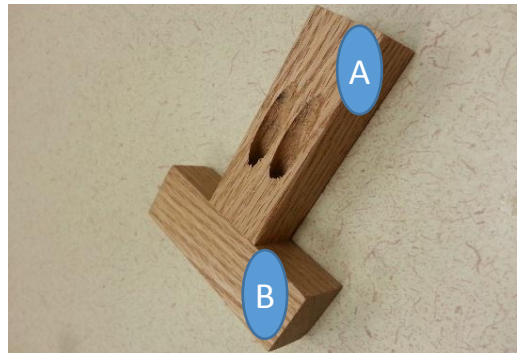


Note: Using the recommendations shown ensures that the pocket screw is centered in the thickness of the end of Part A where it joins Part B. When in doubt, test joints on scrap pieces.

Part A Thickness

Part B Thickness

	1/2"	5/8"	3/4"	7/8"	1"	1-1/8"	1-1/4"	1-3/8"	1-1/2"
1/2"	1/2" Jig Setting	5/8" Jig Setting	3/4" Jig Setting	Not Recommended	Not Recommended	Not Recommended	Not Recommended	Not Recommended	Not Recommended
	1" Screw	1" Screw	1-1/4" Screw						
5/8"	1/2" Jig Setting	5/8" Jig Setting	3/4" Jig Setting	7/8" Jig Setting	Not Recommended	Not Recommended	Not Recommended	Not Recommended	Not Recommended
	1" Screw	1-1/4" Screw	1-1/4" Screw	1-1/2" Screw					
3/4"	1/2" Jig Setting	5/8" Jig Setting	3/4" Jig Setting	7/8" Jig Setting	1" Jig Setting	1-1/8" Jig Setting	Not Recommended	Not Recommended	Not Recommended
	1" Screw	1-1/4" Screw	1-1/4" Screw	1-1/2" Screw	1-1/2" Screw	1-1/2" Screw			
7/8"	1/2" Jig Setting	5/8" Jig Setting	3/4" Jig Setting	7/8" Jig Setting	1" Jig Setting	1-1/8" Jig Setting	1-1/4" Jig Setting	1-3/8" Jig Setting	Not Recommended
	1" Screw	1-1/4" Screw	1-1/2" Screw	1-1/2" Screw	1-1/2" Screw	1-1/2" Screw	2" Screw	2" Screw	
1"	1/2" Jig Setting	5/8" Jig Setting	3/4" Jig Setting	7/8" Jig Setting	1" Jig Setting	1-1/8" Jig Setting	1-1/4" Jig Setting	1-3/8" Jig Setting	1-1/2" Jig Setting
	1" Screw	1-1/4" Screw	1-1/2" Screw	1-1/2" Screw	1-1/2" Screw	1-1/2" Screw	2" Screw	2" Screw	2-1/2" Screw
1-1/8"	1/2" Jig Setting	5/8" Jig Setting	3/4" Jig Setting	7/8" Jig Setting	1" Jig Setting	1-1/8" Jig Setting	1-1/4" Jig Setting	1-3/8" Jig Setting	1-1/2" Jig Setting
	1" Screw	1-1/4" Screw	1-1/2" Screw	1-1/2" Screw	1-1/2" Screw	1-1/2" Screw	2" Screw	2" Screw	2-1/2" Screw
1-1/4"	1/2" Jig Setting	5/8" Jig Setting	3/4" Jig Setting	7/8" Jig Setting	1" Jig Setting	1-1/8" Jig Setting	1-1/4" Jig Setting	1-3/8" Jig Setting	1-1/2" Jig Setting
	1" Screw	1-1/4" Screw	1-1/2" Screw	1-1/2" Screw	1-1/2" Screw	1-1/2" Screw	2" Screw	2" Screw	2-1/2" Screw
1-3/8"	1/2" Jig Setting	5/8" Jig Setting	3/4" Jig Setting	7/8" Jig Setting	1" Jig Setting	1-1/8" Jig Setting	1-1/4" Jig Setting	1-3/8" Jig Setting	1-1/2" Jig Setting
	1" Screw	1-1/4" Screw	1-1/2" Screw	1-1/2" Screw	1-1/2" Screw	1-1/2" Screw	2" Screw	2" Screw	2-1/2" Screw
1-1/2"	1/2" Jig Setting	5/8" Jig Setting	3/4" Jig Setting	7/8" Jig Setting	1" Jig Setting	1-1/8" Jig Setting	1-1/4" Jig Setting	1-3/8" Jig Setting	1-1/2" Jig Setting
	1" Screw	1-1/4" Screw	1-1/2" Screw	1-1/2" Screw	1-1/2" Screw	1-1/2" Screw	2" Screw	2" Screw	2-1/2" Screw



Note: Using the recommendations shown ensures that the pocket screw is centered in the thickness of the end of Part A where it joins Part B. When in doubt, test joints on scrap pieces. Screw Chart assumes Part B width is 1-1/2" or greater.