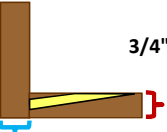
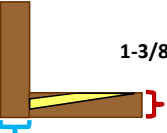


Recommendations for Edge Joint

Set Drill Depth Collar using Jig Setting value or place a nickel at bottom of jig to set Drill Depth Collar

Base Board Thickness (*determines screw length*)

		1/2"	5/8"	3/4"	7/8"	1"	1-1/8"	1-1/4"	1-3/8"	1-1/2"
<div><div>Pocket Hole Board Thickness (determines jig settings)</div></div> <td>1/2"</td> <td>1/2" Jig Setting 1" Screw</td> <td>1/2" Jig Setting 1" Screw</td> <td>1/2" Jig Setting 1" Screw</td> <td>1/2" Jig Setting 1" Screw</td> <td>1/2" Jig Setting 1" Screw</td> <td>1/2" Jig Setting 1" Screw</td> <td>1/2" Jig Setting 1" Screw</td> <td>1/2" Jig Setting 1" Screw</td> <td>1/2" Jig Setting 1" Screw</td>	1/2"	1/2" Jig Setting 1" Screw	1/2" Jig Setting 1" Screw	1/2" Jig Setting 1" Screw	1/2" Jig Setting 1" Screw	1/2" Jig Setting 1" Screw	1/2" Jig Setting 1" Screw	1/2" Jig Setting 1" Screw	1/2" Jig Setting 1" Screw	1/2" Jig Setting 1" Screw
	5/8"	5/8" Jig Setting 1" Screw	5/8" Jig Setting 1" Screw	5/8" Jig Setting 1-1/4" Screw	5/8" Jig Setting 1-1/4" Screw	5/8" Jig Setting 1-1/4" Screw	5/8" Jig Setting 1-1/4" Screw	5/8" Jig Setting 1-1/4" Screw	5/8" Jig Setting 1-1/4" Screw	5/8" Jig Setting 1-1/4" Screw
	3/4"	3/4" Jig Setting 1" Screw	3/4" Jig Setting 1" Screw	3/4" Jig Setting 1-1/4" Screw	3/4" Jig Setting 1-1/4" Screw	3/4" Jig Setting 1-1/2" Screw	3/4" Jig Setting 1-1/2" Screw	3/4" Jig Setting 1-1/2" Screw	3/4" Jig Setting 1-1/2" Screw	3/4" Jig Setting 1-1/2" Screw
	7/8"	Not Recommended	7/8" Jig Setting 1-1/4" Screw	3/4" Jig Setting 1-1/4" Screw	7/8" Jig Setting 1-1/2" Screw	7/8" Jig Setting 1-1/2" Screw	7/8" Jig Setting 1-1/2" Screw	7/8" Jig Setting 1-1/2" Screw	7/8" Jig Setting 1-1/2" Screw	7/8" Jig Setting 1-1/2" Screw
	1"	Not Recommended	1" Jig Setting 1-1/4" Screw	1" Jig Setting 1-1/4" Screw	1" Jig Setting 1-1/2" Screw	1" Jig Setting 1-1/2" Screw	1" Jig Setting 1-1/2" Screw	1" Jig Setting 1-1/2" Screw	1" Jig Setting 1-1/2" Screw	1" Jig Setting 1-1/2" Screw
<div><div>Pocket Hole Board Thickness (determines jig setting)</div></div> <td>1-1/8"</td> <td>Not Recommended</td> <td>Not Recommended</td> <td>1-1/8" Jig Setting 1-1/4" Screw</td> <td>1-1/8" Jig Setting 1-1/4" Screw</td> <td>1-1/8" Jig Setting 1-1/2" Screw</td> <td>1-1/8" Jig Setting 1-1/2" Screw</td> <td>1-1/8" Jig Setting 1-1/2" Screw</td> <td>1-1/8" Jig Setting 1-1/2" Screw</td> <td>1-1/8" Jig Setting 1-1/2" Screw</td>	1-1/8"	Not Recommended	Not Recommended	1-1/8" Jig Setting 1-1/4" Screw	1-1/8" Jig Setting 1-1/4" Screw	1-1/8" Jig Setting 1-1/2" Screw	1-1/8" Jig Setting 1-1/2" Screw	1-1/8" Jig Setting 1-1/2" Screw	1-1/8" Jig Setting 1-1/2" Screw	1-1/8" Jig Setting 1-1/2" Screw
	1-1/4"	Not Recommended	Not Recommended	1-1/4" Jig Setting 1-1/2" Screw	1-1/4" Jig Setting 1-1/2" Screw	1-1/4" Jig Setting 1-1/2" Screw	1-1/4" Jig Setting 1-1/2" Screw	1-1/4" Jig Setting 2" Screw	1-1/4" Jig Setting 2" Screw	1-1/4" Jig Setting 2" Screw
	1-3/8"	Not Recommended	Not Recommended	1-3/8" Jig Setting 1-1/2" Screw	1-3/8" Jig Setting 1-1/2" Screw	1-3/8" Jig Setting 1-1/2" Screw	1-3/8" Jig Setting 1-1/2" Screw	1-3/8" Jig Setting 2" Screw	1-3/8" Jig Setting 2" Screw	1-3/8" Jig Setting 2-1/2" Screw
	1-1/2"	Not Recommended	Not Recommended	Not Recommended	1-1/2" Jig Setting 2" Screw	1-1/2" Jig Setting 2" Screw	1-1/2" Jig Setting 2" Screw	1-1/2" Jig Setting 2" Screw	1-1/2" Jig Setting 2-1/2" Screw	1-1/2" Jig Setting 2-1/2" Screw

Recommendations for Face Joint

Set Drill Depth Collar using Jig Setting value or place a nickel at bottom of jig to set Drill Depth Collar

		Base Board Thickness (determines screw length)								
		1/2"	5/8"	3/4"	7/8"	1"	1-1/8"	1-1/4"	1-3/8"	1-1/2"
Pocket Hole Board Thickness (determines jig setting)	1/2"	1/2" Jig Setting 1" Screw	1/2" Jig Setting 1" Screw	1/2" Jig Setting 1" Screw	1/2" Jig Setting 1" Screw	1/2" Jig Setting 1" Screw	1/2" Jig Setting 1" Screw	1/2" Jig Setting 1" Screw	1/2" Jig Setting 1" Screw	1/2" Jig Setting 1" Screw
	5/8"	5/8" Jig Setting 1-1/4" Screw	5/8" Jig Setting 1-1/4" Screw	5/8" Jig Setting 1-1/4" Screw	5/8" Jig Setting 1-1/4" Screw	5/8" Jig Setting 1-1/4" Screw	5/8" Jig Setting 1-1/4" Screw	5/8" Jig Setting 1-1/4" Screw	5/8" Jig Setting 1-1/4" Screw	5/8" Jig Setting 1-1/4" Screw
	3/4"	3/4" Jig Setting 1-1/4" Screw	3/4" Jig Setting 1-1/4" Screw	3/4" Jig Setting 1-1/4" Screw	3/4" Jig Setting 1-1/2" Screw	3/4" Jig Setting 1-1/2" Screw	3/4" Jig Setting 1-1/2" Screw	3/4" Jig Setting 1-1/2" Screw	3/4" Jig Setting 1-1/2" Screw	3/4" Jig Setting 1-1/2" Screw
	7/8"	Not Recommended	7/8" Jig Setting 1-1/2" Screw	3/4" Jig Setting 1-1/2" Screw	7/8" Jig Setting 1-1/2" Screw	7/8" Jig Setting 1-1/2" Screw	7/8" Jig Setting 1-1/2" Screw	7/8" Jig Setting 1-1/2" Screw	7/8" Jig Setting 1-1/2" Screw	7/8" Jig Setting 1-1/2" Screw
	1"	Not Recommended	Not Recommended	1" Jig Setting 1-1/2" Screw	1" Jig Setting 1-1/2" Screw	1" Jig Setting 1-1/2" Screw	1" Jig Setting 1-1/2" Screw	1" Jig Setting 1-1/2" Screw	1" Jig Setting 1-1/2" Screw	1" Jig Setting 1-1/2" Screw
Pocket Hole Board Thickness (determines jig setting)	1-1/8"	Not Recommended	Not Recommended	1-1/8" Jig Setting 1-1/2" Screw	1-1/8" Jig Setting 1-1/2" Screw	1-1/8" Jig Setting 1-1/2" Screw	1-1/8" Jig Setting 1-1/2" Screw	1-1/8" Jig Setting 1-1/2" Screw	1-1/8" Jig Setting 1-1/2" Screw	1-1/8" Jig Setting 1-1/2" Screw
	1-1/4"	Not Recommended	Not Recommended	Not Recommended	1-1/4" Jig Setting 2" Screw	1-1/4" Jig Setting 2" Screw	1-1/4" Jig Setting 2" Screw	1-1/4" Jig Setting 2" Screw	1-1/4" Jig Setting 2" Screw	1-1/4" Jig Setting 2" Screw
	1-3/8"	Not Recommended	Not Recommended	Not Recommended	1-3/8" Jig Setting 2" Screw	1-3/8" Jig Setting 2" Screw	1-3/8" Jig Setting 2" Screw	1-3/8" Jig Setting 2" Screw	1-3/8" Jig Setting 2" Screw	1-3/8" Jig Setting 2" Screw
	1-1/2"	Not Recommended	Not Recommended	Not Recommended	Not Recommended	1-1/2" Jig Setting 2-1/2" Screw	1-1/2" Jig Setting 2-1/2" Screw	1-1/2" Jig Setting 2-1/2" Screw	1-1/2" Jig Setting 2-1/2" Screw	1-1/2" Jig Setting 2-1/2" Screw