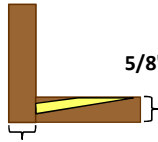



Recommendations for Edge Joint

| | | Base Board Thickness | | | | | | | | |
|---|--------|------------------------------|----------------------------------|------------------------------------|------------------------------------|------------------------------------|------------------------------------|------------------------------------|------------------------------------|------------------------------------|
| | | 1/2" | 5/8" | 3/4" | 7/8" | 1" | 1-1/8" | 1-1/4" | 1-3/8" | 1-1/2" |
| <div>Pocket Hole Board Thickness</div> <div></div> | 1/2" | 1/2" Jig Setting 1" Screw | 1/2" Jig Setting 1" Screw | 1/2" Jig Setting 1" Screw | 1/2" Jig Setting 1" Screw | 1/2" Jig Setting 1" Screw | 1/2" Jig Setting 1" Screw | 1/2" Jig Setting 1" Screw | 1/2" Jig Setting 1" Screw | 1/2" Jig Setting 1" Screw |
| | 5/8" | 5/8" Jig Setting 1" Screw | 5/8" Jig Setting 1" Screw | 5/8" Jig Setting 1-1/4" Screw | 5/8" Jig Setting 1-1/4" Screw | 5/8" Jig Setting 1-1/4" Screw | 5/8" Jig Setting 1-1/4" Screw | 5/8" Jig Setting 1-1/4" Screw | 5/8" Jig Setting 1-1/4" Screw | 5/8" Jig Setting 1-1/4" Screw |
| | 3/4" | 3/4" Jig Setting 1" Screw | 3/4" Jig Setting 1" Screw | 3/4" Jig Setting 1-1/4" Screw | 3/4" Jig Setting 1-1/4" Screw | 3/4" Jig Setting 1-1/2" Screw | 3/4" Jig Setting 1-1/2" Screw | 3/4" Jig Setting 1-1/2" Screw | 3/4" Jig Setting 1-1/2" Screw | 3/4" Jig Setting 1-1/2" Screw |
| | 7/8" | Not Recommended | 7/8" Jig Setting 1-1/4" Screw | 3/4" Jig Setting 1-1/4" Screw | 7/8" Jig Setting 1-1/2" Screw | 7/8" Jig Setting 1-1/2" Screw | 7/8" Jig Setting 1-1/2" Screw | 7/8" Jig Setting 1-1/2" Screw | 7/8" Jig Setting 1-1/2" Screw | 7/8" Jig Setting 1-1/2" Screw |
| | 1" | Not Recommended | 1" Jig Setting 1-1/4" Screw | 1" Jig Setting 1-1/4" Screw | 1" Jig Setting 1-1/2" Screw | 1" Jig Setting 1-1/2" Screw | 1" Jig Setting 1-1/2" Screw | 1" Jig Setting 1-1/2" Screw | 1" Jig Setting 1-1/2" Screw | 1" Jig Setting 1-1/2" Screw |
| | 1-1/8" | Not Recommended | Not Recommended | 1-1/8" Jig Setting 1-1/4" Screw | 1-1/8" Jig Setting 1-1/4" Screw | 1-1/8" Jig Setting 1-1/2" Screw | 1-1/8" Jig Setting 1-1/2" Screw | 1-1/8" Jig Setting 1-1/2" Screw | 1-1/8" Jig Setting 1-1/2" Screw | 1-1/8" Jig Setting 1-1/2" Screw |
| | 1-1/4" | Not Recommended | Not Recommended | 1-1/4" Jig Setting 1-1/2" Screw | 1-1/4" Jig Setting 1-1/2" Screw | 1-1/4" Jig Setting 1-1/2" Screw | 1-1/4" Jig Setting 1-1/2" Screw | 1-1/4" Jig Setting 2" Screw | 1-1/4" Jig Setting 2" Screw | 1-1/4" Jig Setting 2" Screw |
| | 1-3/8" | Not Recommended | Not Recommended | 1-3/8" Jig Setting 1-1/2" Screw | 1-3/8" Jig Setting 1-1/2" Screw | 1-3/8" Jig Setting 1-1/2" Screw | 1-3/8" Jig Setting 1-1/2" Screw | 1-3/8" Jig Setting 2" Screw | 1-3/8" Jig Setting 2" Screw | 1-3/8" Jig Setting 2-1/2" Screw |
| | 1-1/2" | Not Recommended | Not Recommended | Not Recommended | 1-1/2" Jig Setting 2" Screw | 1-1/2" Jig Setting 2" Screw | 1-1/2" Jig Setting 2" Screw | 1-1/2" Jig Setting 2" Screw | 1-1/2" Jig Setting 2-1/2" Screw | 1-1/2" Jig Setting 2-1/2" Screw |

Recommendations for Face Joint

| | | Base Board Thickness | | | | | | | | |
|--|-----------------------------|----------------------------------|----------------------------------|------------------------------------|------------------------------------|------------------------------------|------------------------------------|------------------------------------|------------------------------------|------------------------------------|
| | | 1/2" | 5/8" | 3/4" | 7/8" | 1" | 1-1/8" | 1-1/4" | 1-3/8" | 1-1/2" |
|  Width Assumed 1-1/2" or Greater | Pocket Hole Board Thickness | 1/2" | 5/8" | 3/4" | 7/8" | 1" | 1-1/8" | 1-1/4" | 1-3/8" | 1-1/2" |
| | 1/2" | 1/2" Jig Setting 1" Screw | 1/2" Jig Setting 1" Screw | 1/2" Jig Setting 1" Screw | 1/2" Jig Setting 1" Screw | 1/2" Jig Setting 1" Screw | 1/2" Jig Setting 1" Screw | 1/2" Jig Setting 1" Screw | 1/2" Jig Setting 1" Screw | 1/2" Jig Setting 1" Screw |
| | 5/8" | 5/8" Jig Setting 1-1/4" Screw | 5/8" Jig Setting 1-1/4" Screw | 5/8" Jig Setting 1-1/4" Screw | 5/8" Jig Setting 1-1/4" Screw | 5/8" Jig Setting 1-1/4" Screw | 5/8" Jig Setting 1-1/4" Screw | 5/8" Jig Setting 1-1/4" Screw | 5/8" Jig Setting 1-1/4" Screw | 5/8" Jig Setting 1-1/4" Screw |
| | 3/4" | 3/4" Jig Setting 1-1/4" Screw | 3/4" Jig Setting 1-1/4" Screw | 3/4" Jig Setting 1-1/4" Screw | 3/4" Jig Setting 1-1/2" Screw | 3/4" Jig Setting 1-1/2" Screw | 3/4" Jig Setting 1-1/2" Screw | 3/4" Jig Setting 1-1/2" Screw | 3/4" Jig Setting 1-1/2" Screw | 3/4" Jig Setting 1-1/2" Screw |
| | 7/8" | Not Recommended | 7/8" Jig Setting 1-1/2" Screw | 3/4" Jig Setting 1-1/2" Screw | 7/8" Jig Setting 1-1/2" Screw | 7/8" Jig Setting 1-1/2" Screw | 7/8" Jig Setting 1-1/2" Screw | 7/8" Jig Setting 1-1/2" Screw | 7/8" Jig Setting 1-1/2" Screw | 7/8" Jig Setting 1-1/2" Screw |
| | 1" | Not Recommended | Not Recommended | 1" Jig Setting 1-1/2" Screw | 1" Jig Setting 1-1/2" Screw | 1" Jig Setting 1-1/2" Screw | 1" Jig Setting 1-1/2" Screw | 1" Jig Setting 1-1/2" Screw | 1" Jig Setting 1-1/2" Screw | 1" Jig Setting 1-1/2" Screw |
| | 1-1/8" | Not Recommended | Not Recommended | 1-1/8" Jig Setting 1-1/2" Screw | 1-1/8" Jig Setting 1-1/2" Screw | 1-1/8" Jig Setting 1-1/2" Screw | 1-1/8" Jig Setting 1-1/2" Screw | 1-1/8" Jig Setting 1-1/2" Screw | 1-1/8" Jig Setting 1-1/2" Screw | 1-1/8" Jig Setting 1-1/2" Screw |
| | 1-1/4" | Not Recommended | Not Recommended | Not Recommended | 1-1/4" Jig Setting 2" Screw | 1-1/4" Jig Setting 2" Screw | 1-1/4" Jig Setting 2" Screw | 1-1/4" Jig Setting 2" Screw | 1-1/4" Jig Setting 2" Screw | 1-1/4" Jig Setting 2" Screw |
| | 1-3/8" | Not Recommended | Not Recommended | Not Recommended | 1-3/8" Jig Setting 2" Screw | 1-3/8" Jig Setting 2" Screw | 1-3/8" Jig Setting 2" Screw | 1-3/8" Jig Setting 2" Screw | 1-3/8" Jig Setting 2" Screw | 1-3/8" Jig Setting 2" Screw |
| | 1-1/2" | Not Recommended | Not Recommended | Not Recommended | Not Recommended | 1-1/2" Jig Setting 2-1/2" Screw | 1-1/2" Jig Setting 2-1/2" Screw | 1-1/2" Jig Setting 2-1/2" Screw | 1-1/2" Jig Setting 2-1/2" Screw | 1-1/2" Jig Setting 2-1/2" Screw |