



Pocket Hole Workpiece

Attached or Mating Workpiece

	1/2"	5/8"	3/4"	7/8"	1"	1-1/8"	1-1/4"	1-3/8"	1-1/2"
1/2"	1/2" Jig Setting 1" Screws	1/2" Jig Setting 1" Screws	1/2" Jig Setting 1-1/4" Screws	1/2" Jig Setting 1-1/4" Screws	1/2" Jig Setting 1-1/2" Screws	1/2" Jig Setting 1-1/2" Screws	1/2" Jig Setting 1-1/2" Screws	1/2" Jig Setting 1-1/2" Screws	1/2" Jig Setting 2" Screws
5/8"	5/8" Jig Setting 1" Screws	5/8" Jig Setting 1" Screws	5/8" Jig Setting 1-1/4" Screws	5/8" Jig Setting 1-1/4" Screws	5/8" Jig Setting 1-1/2" Screws	5/8" Jig Setting 1-1/2" Screws	5/8" Jig Setting 1-1/2" Screws	5/8" Jig Setting 1-1/2" Screws	5/8" Jig Setting 2" Screws
3/4"	5/8" Jig Setting 1" Screws	5/8" Jig Setting 1" Screws	3/4" Jig Setting 1-1/4" Screws	3/4" Jig Setting 1-1/4" Screws	3/4" Jig Setting 1-1/2" Screws	3/4" Jig Setting 1-1/2" Screws	3/4" Jig Setting 1-1/2" Screws	3/4" Jig Setting 2" Screws	3/4" Jig Setting 2" Screws
7/8"	3/4" Jig Setting 1" Screws	7/8" Jig Setting 1-1/4" Screws	3/4" Jig Setting 1-1/4" Screws	7/8" Jig Setting 1-1/2" Screws	7/8" Jig Setting 1-1/2" Screws	7/8" Jig Setting 1-1/2" Screws	7/8" Jig Setting 1-1/2" Screws	7/8" Jig Setting 2" Screws	7/8" Jig Setting 2" Screws
1"	1" Jig Setting 1-1/4" Screws	1" Jig Setting 1-1/4" Screws	1" Jig Setting 1-1/2" Screws	1" Jig Setting 1-1/2" Screws	1" Jig Setting 1-1/2" Screws	1" Jig Setting 1-1/2" Screws	1" Jig Setting 2" Screws	1" Jig Setting 2" Screws	1" Jig Setting 2" Screws
1-1/8"	1-1/8" Jig Setting 1-1/4" Screws	1" Jig Setting 1-1/4" Screws	1-1/8" Jig Setting 1-1/2" Screws	1" Jig Setting 1-1/2" Screws	1-1/8" Jig Setting 1-1/2" Screws	1-1/8" Jig Setting 1-1/2" Screws	1-1/8" Jig Setting 2" Screws	1-1/8" Jig Setting 2" Screws	1-1/8" Jig Setting 2" Screws
1-1/4"	1-1/8" Jig Setting 1-1/4" Screws	1-1/8" Jig Setting 1-1/4" Screws	1-1/8" Jig Setting 1-1/2" Screws	1-1/8" Jig Setting 1-1/2" Screws	1-1/8" Jig Setting 1-1/2" Screws	1-1/8" Jig Setting 1-1/2" Screws	1-1/4" Jig Setting 2" Screws	1-1/4" Jig Setting 2" Screws	1-1/4" Jig Setting 2" Screws
1-3/8"	1-1/8" Jig Setting 1-1/4" Screws	1" Jig Setting 1-1/4" Screws	1-1/4" Jig Setting 1-1/2" Screws	1" Jig Setting 1-1/2" Screws	1-3/8" Jig Setting 2" Screws	1-3/8" Jig Setting 2" Screws	1-3/8" Jig Setting 2" Screws	1-3/8" Jig Setting 2" Screws	1-3/8" Jig Setting 2 1/2" Screws
1-1/2"	1-1/8" Jig Setting 1-1/4" Screws	1" Jig Setting 1-1/4" Screws	1-1/4" Jig Setting 1-1/2" Screws	1" Jig Setting 1-1/2" Screws	1-3/8" Jig Setting 2" Screws	1-3/8" Jig Setting 2" Screws	1-1/4" Jig Setting 2" Screws	1-1/2" Jig Setting 2-1/2" Screws	1-1/2" Jig Setting 2-1/2" Screws